## TMF12120(12V 120Ah/20HR) Charging Algorism

STEP	CHRG METHOD	CHRG VALUE	TERMINATION	Ah	CHRG characteristics
*	Danger stop mode	-	<10 V ~ >16 V		If the battery voltage is less than 10V or higher than
					16V, the charger required to be stop its charging
					operation.
Step 1	CC charge	6 A	>12 V		With the battery voltage is over 10V and less 12V, the
	(safe mode)		120 min		battery required to be charged by 6A for 2 hours until the
					battery voltage become 12V.
Step 2	CC charge	8 A	>14.8 V		With 8A constant current, the battery required to be
	(constant current		900 min		charged until 14.4V battery voltage. The charging time
	charging)				limited within 900 minutes.
Step 3	CV charge	7.5 A	<1 A		The battery required to be charged by 15.3V constant
	(constant voltage	15.3 V	180 min		voltage with 7.5A for limited up to 180 minutes or
	charging)				charged until 1.0A charging current reduce. Charging
					operation need to be stop automatically.
Step 4	Pulse method	5 A	* Time on: 20 sec		If the battery voltage is down under 14.0V, it is
	Equalizing charge.		* Time off: <14 V		required to be charged automatically with 5A 20
	(equality charging)		* Duration: 180 min		seconds pulse charging uring 180 minutes. The
					charger is required to be designed performing
					pulse charging every 30 days.

<sup>\*\*</sup> compensation for charging voltage: 0.03V per 12V battery per 1°C temperature 0.03 V x 14 battery = 0.42V / 1°C (0.40V/1°C)

The TMF requested discharge range is within DOD 50% and accept DOD 80 % one-time per month.

This charging Algorism based on actual 60 AH discharge condition.